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SEPARATION PROCESS PRINCIPLES, 2ND ED

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Separation Processes PRINCIPLES OF MASS TRANSFER AND SEPERATION PROCESSES Transport Processes and Separation Process Principles (includes Unit Operations) Mass Transfer and Separation Processes Outlines and Highlights for Separation Process Principles by J D Seader Outlines and Highlights for Separation Process Principles by Seader

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Handbook of Separation  
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Separation Processes in the  
Food and Biotechnology  
Industries Multistage  
Separation Processes  
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Macromolecules and Particles  
Separation Processes in Waste  
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Intensification and  
Sustainability Gas Separation  
by Adsorption Processes  
Chemical Engineering Design  
Chemical Engineering Volume  
2 Transport Processes And  
Separation Process Principles  
(Includes Unit Operations) 4Th  
Ed. Distillation: Fundamentals  
and Principles Principles of

Adsorption and Adsorption  
Processes Mass Transfer  
Equilibrium-Stage Separation  
Operations in Chemical  
Engineering Principles and  
Applications of Mass Transfer  
Principles of Chemical  
Separations with  
Environmental Applications  
Industrial Separation Processes  
Solid-Liquid Separation  
Principles of Chemical  
Engineering Processes

The first up-to-date summary  
and review for the fundamental  
principles and industrial  
practice of adsorption  
separation processes in more  
than 30 years. Emphasizes the  
understanding of adsorption  
column dynamics and the

modeling of adsorption  
systems, as well as  
fundamental aspects of kinetics  
and equilibria. Chemical  
separations are of central  
importance in many areas of  
environmental science,  
whether it is the clean up of  
polluted water or soil, the  
treatment of discharge streams  
from chemical processes, or  
modification of a specific  
process to decrease its  
environmental impact. This  
book is an introduction to  
chemical separations, focusing  
on their use in environmental  
applications. The authors first  
discuss the general aspects of  
separation technology as a unit  
operation. They also describe  
how property differences are

used to generate separations, the use of separating agents, and the selection criteria for particular separation techniques. The general approach for each technology is to present the chemical and/or physical basis for the process and explain how to evaluate it for design and analysis. The book contains many worked examples and homework problems. It is an ideal textbook for undergraduate and graduate students taking courses on environmental separations or environmental engineering. This work offers an accessible discussion of current and emerging separation processes used for waste minimization,

showing how the processes work on a day-to-day basis and providing troubleshooting tips for equipment that doesn't function according to design specifications. It describes the fundamentals of over 30 processes, types of equipment available, vendors, and common problems encountered in operations with hazardous waste. This concise and systematically organized text, now in its second edition, gives a clear insight into various membrane separation processes. It covers the fundamentals as well as the recent developments of different processes along with their industrial applications and the products. It includes

the basic principles, operating parameters, membrane hardware, flux equation, transport mechanism, and applications of membrane-based technologies. Membrane separation processes are largely rate-controlled separations which require rate analysis for complete understanding. Moreover, a higher level of mathematical analysis, along with the understanding of mass transfer, is also required. These are amply treated in different chapters of the book to make the students comprehend the membrane separation principles with ease. This textbook is primarily designed for undergraduate

students of chemical engineering, biochemical engineering and biotechnology for the course in membrane separation processes. Besides, the book will also be useful to process engineers and researchers. **KEY FEATURES** • Provides sufficient number of examples of industrial applications related to chemical, metallurgical, biochemical and food processing industries. • Focuses on important biomedical applications of membrane-based technologies such as blood oxygenator, controlled drug delivery, plasmapheresis, and bioartificial organs. • Includes chapter-end short questions

and problems to test students' comprehension of the subject. **NEW TO THIS EDITION** • A new section on membrane cleaning is included. Membrane fabrication methods are supplemented with additional information (Chapter 2). • Additional information on silt density index, forward osmosis and sea water desalination (Chapter 3). • Physicochemical parameters affecting nanofiltration, determination of various resistances using resistance in series model and few more industrial applications with additional short questions (Chapter 4). • Membrane cross-linking methods used in pervaporation, factors affecting

pervaporation and few more applications (Chapter 9). • Membrane distillation, membrane reactor with different modules, types of membranes and reactions for membrane reactor (Chapter 13). Chemical Engineering Design, Second Edition, deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, this edition has been specifically developed for the U.S. market. It provides the latest US codes and standards, including API, ASME and ISA design codes and ANSI standards. It contains new discussions of conceptual plant

design, flowsheet development, and revamp design; extended coverage of capital cost estimation, process costing, and economics; and new chapters on equipment selection, reactor design, and solids handling processes. A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data, and Excel spreadsheet calculations, plus over 150 Patent References for downloading from the companion website. Extensive instructor resources, including 1170 lecture slides and a fully worked solutions manual are available to adopting instructors. This text is

designed for chemical and biochemical engineering students (senior undergraduate year, plus appropriate for capstone design courses where taken, plus graduates) and lecturers/tutors, and professionals in industry (chemical process, biochemical, pharmaceutical, petrochemical sectors). New to this edition: Revised organization into Part I: Process Design, and Part II: Plant Design. The broad themes of Part I are flowsheet development, economic analysis, safety and environmental impact and optimization. Part II contains chapters on equipment design and selection that can be used as supplements to a lecture

course or as essential references for students or practicing engineers working on design projects. New discussion of conceptual plant design, flowsheet development and revamp design Significantly increased coverage of capital cost estimation, process costing and economics New chapters on equipment selection, reactor design and solids handling processes New sections on fermentation, adsorption, membrane separations, ion exchange and chromatography Increased coverage of batch processing, food, pharmaceutical and biological processes All equipment chapters in Part II revised and

updated with current information Updated throughout for latest US codes and standards, including API, ASME and ISA design codes and ANSI standards Additional worked examples and homework problems The most complete and up to date coverage of equipment selection 108 realistic commercial design projects from diverse industries A rigorous pedagogy assists learning, with detailed worked examples, end of chapter exercises, plus supporting data and Excel spreadsheet calculations plus over 150 Patent References, for downloading from the companion website Extensive

instructor resources: 1170 lecture slides plus fully worked solutions manual available to adopting instructors Mass transfer along with separation processes is an area that is often quite challenging to master, as most volumes currently available complicate the learning by teaching mass transfer linked with heat transfer, rather than focusing on more relevant techniques. With this thoroughly updated second edition, Mass Transfer and Separation Processes: Principles and Applications presents a highly thoughtful and instructive introduction to this sophisticated material by teaching mass transfer and separation processes as unique

though related entities. In an ever increasing effort to demystify the subject, with this edition, the author— Avoids more complex separation processes Places a greater emphasis on the art of simplifying assumptions Conveys a greater sense of scale with the inclusion of numerous photos of actual installations Makes the math only as complicated as necessary while reviewing fundamental principles that may have been forgotten The book explores essential principles and reinforces the concepts with classical and contemporary illustrations drawn from the engineering, environmental, and biological

sciences. The theories of heat conduction and transfer are utilized not so much to draw analogies but rather to make fruitful use of existing solutions not seen in other texts on the subject. Both an introductory resource and a reference, this important text serves environmental, biomedical, and engineering professionals, as well as anyone wishing to gain a grasp on this subject and its increasing relevance across a number of fields. It fills a void in traditional chemical engineering literature by providing access to the principles and working practices that allow mass transfer theory to be applied to separation processes.

Principles and Applications of Mass Transfer Core textbook teaching mass transfer fundamentals and applications for the design of separation processes in chemical, biochemical, and environmental engineering Principles and Applications of Mass Transfer teaches the subject of mass transfer fundamentals and their applications to the design of separation processes with enough depth of coverage to guarantee that students using the book will, at the end of the course, be able to specify preliminary designs of the most common separation process equipment. Reflecting the growth of biochemical

applications in the field of chemical engineering, the fourth edition expands biochemical coverage, including transient diffusion, environmental applications, electrophoresis, and bioseparations. Also new to the fourth edition is the integration of Python programs, which complement the Mathcad programs of the previous edition. On the accompanying instructor's website, the online appendices contain a downloadable library of Python and Mathcad programs for the example problems in each chapter. A complete solution manual for all end-of-chapter problems, both in Mathcad and Python, is also provided. Some

of the topics covered in Principles and Applications of Mass Transfer include: Molecular mass transfer, covering concentrations, velocities and fluxes, the Maxwell-Stefan relations, and Fick's first law for binary mixtures The diffusion coefficient, covering diffusion coefficients for binary ideal gas systems, dilute liquids, and concentrated liquids Convective mass transfer, covering mass-transfer coefficients, dimensional analysis, boundary layer theory, and mass- and heat-transfer analogies Interphase mass transfer, covering diffusion between phases, material balances, and

equilibrium-stage operations Gas dispersed gas-liquid operations, covering sparged vessels, tray towers, diameter, and gas-pressure drop, and weeping and entrainment Principles and Applications of Mass Transfer is an essential textbook for undergraduate chemical, biochemical, mechanical, and environmental engineering students taking a core course on Separation Processes or Mass Transfer Operations, along with mechanical engineers and mechanical engineering students starting to get involved in combined heat- and mass-transfer applications. This book describes, analyses and discusses the main principles,

phenomena and design strategies of reactive separation processes with an emphasis on the intensification as a basis of the sustainability. Different reactive separation processes are explained in detail to show the phenomena and with the purpose of understanding when their use allows advantages based on the output results. Case examples are analysed and the perspective of these processes in the future is discussed. The overall sustainability of reactive separation processes in the industry is also explained separately. Principles of Chemical Engineering Processes: Material and Energy Balances introduces the basic

principles and calculation techniques used in the field of chemical engineering, providing a solid understanding of the fundamentals of the application of material and energy balances. Packed with illustrative examples and case studies, this book: Discusses problems in material and energy balances related to chemical reactors Explains the concepts of dimensions, units, psychrometry, steam properties, and conservation of mass and energy Demonstrates how MATLAB® and Simulink® can be used to solve complicated problems of material and energy balances Shows how to solve steady-state and transient mass and

energy balance problems involving multiple-unit processes and recycle, bypass, and purge streams Develops quantitative problem-solving skills, specifically the ability to think quantitatively (including numbers and units), the ability to translate words into diagrams and mathematical expressions, the ability to use common sense to interpret vague and ambiguous language in problem statements, and the ability to make judicious use of approximations and reasonable assumptions to simplify problems This Second Edition has been updated based upon feedback from professors and students. It features a new chapter related to single- and

multiphase systems and contains additional solved examples and homework problems. Educational software, downloadable exercises, and a solutions manual are available with qualifying course adoption. Never HIGHLIGHT a Book Again! Virtually all of the testable terms, concepts, persons, places, and events from the textbook are included. Cram101 Just the FACTS101 studyguides give all of the outlines, highlights, notes, and quizzes for your textbook with optional online comprehensive practice tests. Only Cram101 is Textbook Specific. Accompany: 9780470481837 . Uses a large number of

industrially-significant problems to convey an in-depth understanding of modern calculation procedures. Includes numerous topical examples and problems, and both conventional and SI units. This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation

processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary

principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers. Never HIGHLIGHT a Book Again! Virtually all of the testable terms, concepts, persons, places, and events from the

textbook are included.

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Market\_Desc: · Chemical Engineers · Students of Engineering Special Features: · A new section on Dimensions and Units to facilitate the use of the SI, AE, and CGS systems, which permeate applications to separation processes. · Increased emphasis on the many ways used to express the composition of chemical mixtures. · New material on the thermodynamics of difficult mixtures, including electrolytes, polymer solutions, and mixtures of light gases and polar organic compounds. · New sections on the hybrid systems and membrane cascades. · New section on optimal control as a third mode of operation for batch distillation. · New

discussion on concentration polarization and fouling. About The Book: Updated to reflect advances in the field, the second edition of this highly respected text examines rate-based and equilibrium-based approaches to separation operations. It describes the fundamentals of all separation operations of commercial interest, and includes theory and application examples in each chapter, as well as over 600 exercises. The development of computer-aided simulation programs for separation processes provides engineers with valuable tools to make more reliable qualitative and quantitative decisions in plant design and operation.

Written by a specialist in modeling and optimization, *Multistage Separation Processes*, Third Edition clarifies the effective use of simulated Gas Separation by Adsorption Processes provides a thorough discussion of the advancement in gas adsorption process. The book is comprised of eight chapters that emphasize the fundamentals concept and principles. The text first covers the adsorbents and adsorption isotherms, and then proceeds to detailing the equilibrium adsorption of gas mixtures. Next, the book covers rate processes in adsorbers and adsorber dynamics. The next chapter discusses cyclic gas separation processes, and

the remaining two chapters cover pressure-swing adsorption. The book will be of great use to students, researchers, and practitioners of disciplines that involve gas separation processes, such as chemical engineering. *Separation Process Essentials* provides an interactive approach for students to learn the main separation processes (distillation, absorption, stripping, and solvent extraction) using material and energy balances with equilibrium relationships, while referring readers to other more complete works when needed. Membrane separations are included as an example of non-equilibrium processes. This

book reviews and builds on material learned in the first chemical engineering courses such as Material and Energy Balances and Thermodynamics as applied to separations. It relies heavily on example problems, including completely worked and explained problems followed by "Try This At Home" guided examples. Most examples have accompanying downloadable Excel spreadsheet simulations. The book also offers a complementary website, <http://separationsbook.com>, with supplementary material such as links to YouTube tutorials, practice problems, and the Excel simulations. This book is aimed at second and

third year undergraduate students in Chemical engineering, as well as professionals in the field of Chemical engineering, and can be used for a one semester course in separation processes and unit operations. This book introduces the fundamental principles of the mass transfer phenomenon and its diverse applications in process industry. It covers the full spectrum of techniques for chemical separations and extraction. Beginning with molecular diffusion in gases, liquids and solids within a single phase, the mechanism of inter-phase mass transfer is explained with the help of several theories. The

separation operations are explained comprehensively in two distinct ways—stage-wise contact and continuous differential contact. The primary design requirements of gas-liquid equipment are discussed. The book provides a detailed discussion on all individual gas-liquid, liquid-liquid, solid-gas, and solid-liquid separation processes. The students are also exposed to the underlying principles of the membrane-based separation processes. The book is replete with real applications of separation processes and equipment. Problems are worked out in each chapter. Besides, problems with answers, short

questions, multiple choice questions with answers are given at the end of each chapter. The text is intended for a course on mass transfer, transport and separation processes prescribed for the undergraduate and postgraduate students of chemical engineering. Never HIGHLIGHT a Book Again! Virtually all of the testable terms, concepts, persons, places, and events from the textbook are included. Cram101 Just the FACTS101 studyguides give all of the outlines, highlights, notes, and quizzes for your textbook with optional online comprehensive practice tests. Only Cram101 is Textbook Specific.

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optional online comprehensive  
practice tests. Only Cram101 is  
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The Complete, Unified, Up-to-  
Date Guide to Transport and  
Separation-Fully Updated for  
Today's Methods and Software  
Tools Transport Processes and  
Separation Process Principles,  
Fifth Edition, offers a unified  
and up-to-date treatment of

momentum, heat, and mass  
transfer and separations  
processes. This edition-  
reorganized and modularized  
for better readability and to  
align with modern chemical  
engineering curricula-covers  
both fundamental principles  
and practical applications, and  
is a key resource for chemical  
engineering students and  
professionals alike. This edition  
provides New chapter  
objectives and summaries  
throughout Better linkages  
between coverage of heat and  
mass transfer More coverage of  
heat exchanger design New  
problems based on emerging  
topics such as biotechnology,  
nanotechnology, and green  
engineering New instructor

resources: additional  
homework problems, exam  
questions, problem-solving  
videos, computational projects,  
and more Part 1 thoroughly  
covers the fundamental  
principles of transport  
phenomena, organized into  
three sections: fluid mechanics,  
heat transfer, and mass  
transfer. Part 2 focuses on key  
separation processes, including  
absorption, stripping,  
humidification, filtration,  
membrane separation, gaseous  
membranes, distillation, liquid-  
liquid extraction, adsorption,  
ion exchange, crystallization  
and particle-size reduction,  
settling, sedimentation,  
centrifugation, leaching,  
evaporation, and drying. The

authors conclude with convenient appendices on the properties of water, compounds, foods, biological materials, pipes, tubes, and screens. The companion website ([trine.edu/transport5ed/](http://trine.edu/transport5ed/)) contains additional homework problems that incorporate today's leading software, including Aspen/CHEMCAD, MATLAB, COMSOL, and Microsoft Excel. Surveys the selection, design, and operation of most of the industrially important separation processes. Discusses the underlying principles on which the processes are based, and provides illustrative examples

of the use of the processes in a modern context. Features thorough treatment of newer separation processes based on membranes, adsorption, chromatography, ion exchange, and chemical complexation. Includes a review of historically important separation processes such as distillation, absorption, extraction, leaching, and crystallization and considers these techniques in light of recent developments affecting them. The Definitive, Fully Updated Guide to Separation Process Engineering—Now with a Thorough Introduction to Mass Transfer Analysis Separation Process Engineering, Third Edition, is the most comprehensive,

accessible guide available on modern separation processes and the fundamentals of mass transfer. Phillip C. Wankat teaches each key concept through detailed, realistic examples using real data—including up-to-date simulation practice and new spreadsheet-based exercises. Wankat thoroughly covers each of today's leading approaches, including flash, column, and batch distillation; exact calculations and shortcut methods for multicomponent distillation; staged and packed column design; absorption; stripping; and more. In this edition, he also presents the latest design methods for liquid-liquid extraction. This

edition contains the most detailed coverage available of membrane separations and of sorption separations (adsorption, chromatography, and ion exchange). Updated with new techniques and references throughout, Separation Process Engineering, Third Edition, also contains more than 300 new homework problems, each tested in the author's Purdue University classes. Coverage includes Modular, up-to-date process simulation examples and homework problems, based on Aspen Plus and easily adaptable to any simulator. Extensive new coverage of mass transfer and diffusion, including both Fickian and

Maxwell-Stefan approaches. Detailed discussions of liquid-liquid extraction, including McCabe-Thiele, triangle and computer simulation analyses; mixer-settler design; Karr columns; and related mass transfer analyses. Thorough introductions to adsorption, chromatography, and ion exchange—designed to prepare students for advanced work in these areas. Complete coverage of membrane separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and key applications. A full chapter on economics and energy conservation in distillation. Excel spreadsheets offering additional practice with

problems in distillation, diffusion, mass transfer, and membrane separation. This much-needed book presents a clear and very practice-oriented overview of thermal separation processes. An extensive introduction elucidates the physical and physicochemical fundamentals of different unit operations used to separate homogenous mixtures. This is followed by a concise text with numerous explanatory figures and tables referring to process and design, flowsheets, basic engineering and examples of separation process applications. Very helpful guidance in the form of process descriptions, calculation

models and operation data is presented in an easy-to-understand manner thereby assisting the practicing engineer in the choosing and evaluation of separation processes and facilitating the modeling and design of innovative equipment. A comprehensive reference list provides further opportunity for the following up of special separation problems. Chemical and mechanical engineers, chemists, physicists and biotechnologists in research and development, plant design and environmental protection, as well as students in chemical engineering and natural sciences will find this all-embracing reference guide of

tremendous value and practical use. *Solid-Liquid Separation*, Third Edition reviews the equipment and principles involved in the separation of solids and liquids from a suspension. Some important aspects of solid-liquid separation such as washing, flotation, membrane separation, and magnetic separation are discussed. This book is comprised of 23 chapters and begins with an overview of solid-liquid separation processes and the principles involved, including flotation, gravity sedimentation, cake filtration, and deep bed filtration. The following chapters focus on the characterization of particles

suspended in liquids; the efficiency of separation of particles from fluids; coagulation and flocculation; gravity thickening; and the operating characteristics, optimum design criteria, and applications of hydrocyclones. The reader is also introduced to various solid-liquid separation processes such as centrifugal sedimentation, screening, and filtration, along with the use of filter aids. Countercurrent washing of solids and problems associated with fine particle recycling are also considered. The final chapter is devoted to the thermodynamics of particle-fluid interaction. This monograph will be useful to

chemical engineers and process engineers, particularly those in plant operation, plant design, or equipment testing and commissioning. It can also be used as a textbook for both undergraduate and postgraduate students. A modern separation process textbook written for advanced undergraduate and graduate level courses in chemical engineering. Appropriate for one-year transport phenomena (also called transport processes) and separation processes course. First semester covers fluid mechanics, heat and mass transfer; second semester covers separation process principles (includes unit

operations). The title of this Fourth Edition has been changed from Transport Processes and Unit Operations to Transport Processes and Separation Process Principles (Includes Unit Operations). This was done because the term Unit Operations has been largely superseded by the term Separation Processes which better reflects the present modern nomenclature being used. The main objectives and the format of the Fourth Edition remain the same. The sections on momentum transfer have been greatly expanded, especially in the sections on fluidized beds, flow meters, mixing, and non-Newtonian fluids. Material has been added

to the chapter on mass transfer. The chapters on absorption, distillation, and liquid-liquid extraction have also been enlarged. More new material has been added to the sections on ion exchange and crystallization. The chapter on membrane separation processes has been greatly expanded especially for gas-membrane theory. Appropriate for one-year transport phenomena (also called transport processes) and separation processes course. First semester covers fluid mechanics, heat and mass transfer; second semester covers separation process principles (includes unit operations). The title of this

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transfer. The chapters on absorption, distillation, and liquid-liquid extraction have also been enlarged. More new material has been added to the sections on ion exchange and crystallization. The chapter on membrane separation processes has been greatly expanded especially for gas-membrane theory. Thermal Separation Technology is a key discipline for many industries and lays the engineering foundations for the sustainable and economic production of high-quality materials. This book provides fundamental knowledge on this field and may be used both in university teaching and in industrial research and development.

Furthermore, it is intended to support professional engineers in their daily efforts to improve plant efficiency and reliability. Previous German editions of this book have gained widespread recognition. This first English edition will now make its content available to the international community of students and professionals. In the first chapters of the book the fundamentals of thermodynamics, heat and mass transfer, and multiphase flow are addressed. Further chapters examine in depth the different unit operations distillation and absorption, extraction, evaporation and condensation, crystallization, adsorption and

chromatography, and drying, while the closing chapter provides valuable guidelines for a conceptual process development. Separation processes on an industrial scale account for well over half of the capital and operating costs in the chemical industry. Knowledge of these processes is key for every student of chemical or process engineering. This book is ideally suited to university teaching, thanks to its wealth of exercises and solutions. The second edition boasts an even greater number of applied examples and case studies as well as references for further reading. This book concentrates on the more

recent methods and techniques for separating food components and products of the biotechnology industry. Each chapter deals with a specific type or area of application and includes information on the basic principles, industrial equipment available, commercial applications, and an overview of current research and development. Much of the emphasis is on extraction of macromolecules, increasing the added value of foods and recovering valuable components from by-products and fermentation media. Many of the methods discussed are now in commercial practice, while others are being vigorously researched.

Separation and filtration technology is of major importance in food processing and biotechnology. This book provides a very detailed examination of the most important, advanced separation processes now in use. Completely rewritten to enhance clarity, this third edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration, and centrifugation, including mechanical separations in biotechnology and cell lysis.

Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well. In addition, frequent references are made to the software products and simulators that will help engineers find the solutions they need. Chemical Engineering Volume 2 covers the properties of particulate systems, including the character of individual particles and their behaviour in fluids. Sedimentation of particles, both singly and at high concentrations, flow in packed and fluidised beds and filtration are then examined. The latter part of the book deals with separation

processes, such as distillation and gas absorption, which illustrate applications of the fundamental principles of mass transfer introduced in Chemical Engineering Volume 1. In conclusion, several techniques of growing importance - adsorption, ion exchange, chromatographic and membrane separations, and process intensification - are described. A logical progression of chemical engineering concepts, volume 2 builds on fundamental principles contained in Chemical Engineering volume 1 and these volumes are fully cross-referenced. Reflects the growth in complexity and stature of chemical engineering

over the last few years. Supported with further reading at the end of each chapter and graded problems at the end of the book. Separation Process Principles with Applications Using Process Simulator, 4th Edition is the most comprehensive and up-to-date treatment of the major separation operations in the chemical industry. The 4th edition focuses on using process simulators to design separation processes and prepares readers for professional practice. Completely rewritten to enhance clarity, this fourth edition provides engineers with a strong understanding of the field. With the help of an

additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration and centrifugation including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well. Distillation: Fundamentals and Principles — winner of the 2015 PROSE Award in Chemistry & Physics

— is a single source of authoritative information on all aspects of the theory and practice of modern distillation, suitable for advanced students and professionals working in a laboratory, industrial plants, or a managerial capacity. It addresses the most important and current research on industrial distillation, including all steps in process design (feasibility study, modeling, and experimental validation), together with operation and control aspects. This volume

features an extra focus on the conceptual design of distillation. Winner of the 2015 PROSE Award in Chemistry & Physics from the Association of American Publishers Practical information on the newest development written by recognized experts Coverage of a huge range of laboratory and industrial distillation approaches Extensive references for each chapter facilitates further study

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